

REDUCING TEE W X W X W

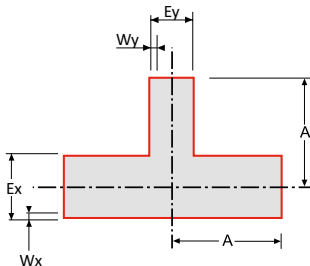
ASME BPE DT-4.1.2-6 (DT-10)

Automatic Tube Weld: Reducing Tee.



Technical information

Sizes	see table
Connections	Weld
Material	1.4404 (316L)
Finishes	Interior surf. SF1
Certificates (st.)	3.1 material
Certificates (opt.)	2.2 surface finish



Size	A	B	ØEx	Wx	ØEy	Wy
¾" x ¼"	44.5	44.5	9.53	0.89	6.35	0.89
½" x ¼"	47.6	47.6	12.7	1.65	6.35	0.89
½" x ⅜"	47.6	47.6	12.7	1.65	9.53	0.89
¾" x ¼"	50.8	50.8	19.05	1.65	6.35	0.89
¾" x ⅜"	50.8	50.8	19.05	1.65	9.53	0.89
¾" x ½"	50.8	50.8	19.05	1.65	12.7	1.65
1" x ¼"	54.0	54.0	25.4	1.65	6.35	0.89
1" x ⅜"	54.0	54.0	25.4	1.65	9.53	0.89
1" x ½"	54.0	54.0	25.4	1.65	12.7	1.65
1" x ¾"	54.0	54.0	25.4	1.65	19.05	1.65
1½" x ½"	60.3	60.3	38.1	1.65	12.7	1.65
1½" x ¾"	60.3	60.3	38.1	1.65	19.05	1.65
1½" x 1"	60.3	60.3	38.1	1.65	25.4	1.65
2" x ½"	73.0	66.7	50.8	1.65	12.7	1.65
2" x ¾"	73.0	66.7	50.8	1.65	19.05	1.65
2" x 1"	73.0	66.7	50.8	1.65	25.4	1.65
2" x 1½"	73.0	66.7	50.8	1.65	38.1	1.65
2½" x ½"	79.4	73.0	63.5	1.65	12.7	1.65
2½" x ¾"	79.4	73.0	63.5	1.65	19.05	1.65
2½" x 1"	79.4	73.0	63.5	1.65	25.4	1.65
2½" x 1½"	79.4	73.0	63.5	1.65	38.1	1.65
2½" x 2"	79.4	73.0	63.5	1.65	50.8	1.65
3" x ½"	85.7	79.4	76.2	1.65	12.7	1.65
3" x ¾"	85.7	79.4	76.2	1.65	19.05	1.65
3" x 1"	85.7	79.4	76.2	1.65	25.4	1.65
3" x 1½"	85.7	79.4	76.2	1.65	38.1	1.65
3" x 2"	85.7	79.4	76.2	1.65	50.8	1.65
3" x 2½"	85.7	79.4	76.2	1.65	63.5	1.65
4" x ½"	104.8	92.1	101.6	2.11	12.7	1.65
4" x ¾"	104.8	92.1	101.6	2.11	19.05	1.65
4" x 1"	104.8	92.1	101.6	2.11	25.4	1.65
4" x 1½"	104.8	92.1	101.6	2.11	38.1	1.65
4" x 2"	104.8	98.4	101.6	2.11	50.8	1.65
4" x 2½"	104.8	98.4	101.6	2.11	63.5	1.65
4" x 3"	104.8	98.4	101.6	2.11	76.2	1.65
6" x 3"	142.9	123.8	152.4	2.77	76.2	1.65
6" x 4"	142.9	130.2	152.4	2.77	101.6	2.11